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F1
6. (twice amended) A method according to claim 5,
[wherein said sheet of glass has opposite side areas and a
central area therebetween, and] wherein said [opposite] side
H areas of the sheet of glass are ^{shaped} ~~bent~~ successively from the
central to the side areas.

SUB
H2
F2
10. (amended) A method of bending a sheet of glass
heated nearly to a softening point thereof with a suction mold
including first and second suction chambers having respective
first and second shaping surface areas, comprising the steps of:
placing the sheet of glass on a ring mold;
lowering said suction mold toward said ring mold
to an extent that the shaping surface areas come close to the
sheet of glass on said ring mold;
developing a first vacuum in said first suction
[chamber] chamber at a first time to attract [and bend] the sheet
of glass against the first shaping surface area to shape the
sheet of glass and then developing a second vacuum in said second
suction chamber at a second time to attract [and bend] the sheet
of glass against the second shaping surface area to complete the
shaping of the sheet of glass, said first time being before said
second time so that the sheet of glass is successively brought
against the first and second shaping surface areas; and
releasing the sheet of glass from the first and
second shaping surface areas of the suction mold onto a quenching
ring and moving the sheet of glass to quenching.